



## INTRODUCTION

Marking signifies a product. A product marked with the manufacturer's name or emblem; serial number or batch number and the manufacturing date etc., gives its own impression. Keeping this unique idea in mind, Yugma has started manufacturing Electro Chemical Etching Machines, which enables you to mark your products aesthetically, permanently and cost effectively. The system is based on electro chemical process in which the image of stencil is transferred to an electrically conductive product by the action of electrolyte and electricity. Decorative, long lasting marks are possible for all the surface profiles. Metallic items like cutlery, drills, taps, tools, engine valves, medical instruments, sanitary hardware, gears, ball bearings etc., can all be marked through customized, Automatic or Semiautomatic attachments to suit one's application. All these machines are largely accepted because of their competitive price and best quality.

We are proud to state that our company develops a good product and supports it thereafter.

05-05

Collione

Chemica



## **MANUAL ETCHING MACHINES**

## Yugma Mark - 6

#### **Cost Effective**

It is an extremely low cost solution for small component.

#### Features:

- 1. Low Power Transformer with AC Voltage regulator only (5-10V)
- 2. Black Etching Only
- 3. Compact Model, very user friendly for small batch production.



### Yugma Mark - 1

#### **Cost Effective**

It is an extremely low cost/ economical and suitable for small batch production.

#### Features:

- 1. Medium power transformer with AC Voltage regulator for controlling the etching depth (5-25V).
- 2. Etching process is limited only for black marking.
- 3. An user friendly controller.



### Yugma Mark - 2

A new unit designed for medium batch production or medium volume user.

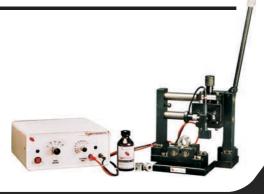
#### Features:

- Medium power transformer with AC/DC Voltage for Black and White marking (5-25V).
- 2. Special timer to control the cycle time and etching depth as well.



#### Customized Solutions







## **CONSUMABLES**

### **Yugma Make Stencils And Electrolyte**

#### **Electrolyte:**

It plays a vital role in electro chemical etching process. Depending upon the material and its properties like hardness, plating, Coating, we can make firm recommendation of electrolyte. Electrolytes are available in different grades i.e. Gr-I, Gr-II and Gr-III etc., according to their application.

#### Marking Head:

The Marking head is made of special conductive material called Graphite and available in different shape and size suitable to your requirement.

#### **Photographic Stencils:**

For marking numbers, dates or serial number, we can supply you the permanent stencil of long life, clean and high resolution work. If you want to make your own stencil we can supply you the stencil paper which can be printed with the help of Dot-Matrix printer or typewriter.

Our other range of accessories is completed by the necessary marking felt and stencil cap that allows contrast marking to perfect marking depth.









## **DOT PIN MARKING MACHINE**



YI-08T

### Yugma YI - 08T

#### **Technical Specification**

Marking Specifications: YI -08T
 Marking window: 100X100
 Height adjustment: 200mm

4. Imprinting power: 100 N

5. Standard Stylus: PH-16

6. Imprinting surface variance: 3mm

7. Electrical connection: 240v 8. Air connection: up to 6 bar



YI-09T

### Yugma YI - 09T

#### **Technical Specification**

1. No need PC (computer).

2. Need air compressor or air pressure.

3. Marking Area: 100x100mm

4. Imported Harden Pin Head

5. Height adjustment: 200mm

6. Imprinting power: 100 N

7. Standard Stylus: PH-16

8. Imprinting surface variance: 3mm

9. Electrical connection: 240v10. Air connection: up to 6 bar

## Yugma YI - 08TCY

### **Technical Specification**

1. Marking speed 30~40mm/s

2. Marking depth 0.01~2mm (depends on the different materials)

3. Marking contents characters, alphanumeric, date, numbers, serial

4. NO, VIN code etc. Inputting air pressure 0.3-0.6MPa

5. Marking area (mm) 125mmx85mm/150mm x130mm/

6. 200mm x150mm/300mm x 200mm (customized support)

7. Up and down lifting height 0-300mm

8. Materials request below HRC60 metallic and non-metallic materials (above HRC60 need special stylus)

9. Whole machine power 200W

10. Work power AC220V±10%50Hz



Marking samples



YI-08TCY





#### Suitable materials and application

Dot pin marking machine which can make logo (Characters, letters, VIN code, Serial numbers, date and graph) on work piece (metal / no-metal materials) permanently. Programmable Marking.



## **DOT PIN MARKING MACHINE**



YI-09TCY

# Yugma YI - 09TCY

#### **Technical Specification**

- 1. Marking speed 30~40mm/s
- 2. No need PC(computer).
- 3. Need air compressor or air pressure 0.3-0.6MPa
- 4. Marking depth 0.01~2mm (depends on the different materials)
- 5. Marking contents characters, alphanumeric, date, numbers, serial No, VIN code etc.
- 6. Marking area (mm) :150x90mm
- 7. Optional area: 200x150mm, 300x200mm
- 8. Machine power 200W
- 9. Work power AC220V±10%50Hz



**YI-10T** 

#### Yugma YI -10T

#### **Technical Specification**

Portable Marking surface:

- 1. Flat surface / Curved surface (height difference 3mm).
- 2. Usage: Car VIN code, Engin code, chassis code or Metal harden surface.
- 3. Move anywhere if needed.
- 4. Need PC (computer).
- 5. Need air compressor or air pressure.
- 6. Marking Area:130x30mm optional:140x60mm,140x80mm
- 7. Imported Linear Slider Choice: 1) Taiwan HIWIN/ Korean SBC



#### **YI-11T7IN**

#### Yugma YI -11T7IN

#### **Technical Specification**

#### Portable Marking surface:

- 1. Flat surface / Curved surface (height difference 3mm).
- 2. Usage: Car VIN code, Engin code, chassis code or Metal harden surface.
- 3. Move anywhere if needed.
- 4. No Need PC(computer).
- 5. Need air compressor or air pressure.
- 6. Marking Area: 120x30mm optional:140x60mm,140x80mm
- 7. Imported Linear Slider Choice: 1) Taiwan HIWIN / Korean SBC

#### Technical Parameters

Model	YI-08T	Y <b>I</b> -08TCY	Y <b>I</b> -09T	YI -09TCY
Application Marking Surface	Flat Surface	Curved Surface	Flat Surface	Curved Surface
Marking Speed	2-5 Characters (2x2mm)/s			
Marking Depth	0.02-2 mm (adjustable)			
Stylus Pin Hardness	HRA92/HRA93			
Marking Area	140x80/150x90/200x150/300x200/400x300mm(Optional)			
Power	300W			
Power Type	Pneumatic/Electric			
Controller	Windows 7 & Windows XP 7.5" LCD touch screen controller			
Operation Software	ThorX6/7 or KING8			



## **DOT PIN MARKING MACHINE**



YI- Flange Marking Machine

## YI- Flange Marking Machine

#### **Technical Specification**

Marking Window: 120x180
Rotary Diameter: 100 to 500mm
Rotary Weight Capacity: 62 kg
Vertical Height Adjustment: 300
Horizontal Adjustment: 300
Rotating Head: 360 degree
Imprinting Power: 100N
Standard Stylus: PH-16

Imprinting Surface Variance: 3mm Electrical Connection: 240V / I Phase

Air Connection: 4 to 6 bar



PMK-01 Inbuilt Touch Screen Controller



Portable inbuilt screen Touch

#### YI- Inbuilt Touchscreen Machine

#### **Technical Specification**

Marking Window: 150x70/150x100

Machine with Magnets Imprinting Power: 100N Standard Stylus: PH-16

Imprinting Surface Variance: 3mm Electrical Connection: 240V / I Phase

Air Connection: 4 to 6 bar



YI- PHDS



YI- PHDS

### YI- Two in one Dot peen Marking Machine

#### **Technical Specification**

Marking Window: 120x40/140x70

Machine with Magnets Imprinting Power: 100N Standard Stylus: PH-16

Imprinting Surface Variance: 3mm Electrical Connection: 240V / I Phase

Air Connection: 4 to 6 bar

#### Marking samples











## FIBER LASER MARKING MACHINE



YI-LF20 WITH AUTOMATION

## Yugma YI - LFS20 with Automation

#### **Technical Specification**

Yugma KT-LFS20 With Automation is designed to meet the needs of customers with existing production lines, as well as for customers looking to build new production lines. Our technology offers a complete production line solution for a host of industries.

- 1. Completely Automatic system
- 2. Advance coding system
- 3. High speed transport and marking system



YI- LASER INDEXING AUTOMATION

### **YI - Laser Marking Indexing Automation**

#### **Technical Specification**

20W Raycus Fiber laser Indexing machine

1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm3.Laser Output: < =20 W Raycus</li>4. Max Marking Speed: 9000mm/s

6. Cooling: Air cooling

7.Laser Repetation Precision: +- 0.0001mm 8. Motorized column for up and down

9. Safety Sensors.

10. IO port for PLC communication.



YI-LFS20 Rotary Chuck

### Yugma YI - LF20

#### **Technical Specification**

20W Raycus Fiber laser marking machine (stand Alone) 1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm3. Laser Output: < =20 W Raycus</li>

4. Marking Area: 150\*150 mm, 200\*200 mm, 300\*300 mm

(Depend on Wattage of machine)
5. Max Marking Speed: 9000mm/s

6. Cooling: Air cooling

7.Laser Repetation Precision: +- 0.0001mm

8. Marking for inner/outer diameter (Rotary chuck optional)

#### Marking samples









#### Suitable materials and application

It is widely used in fields that have high requirement on depth, smoothness and fine, such as clock and watch, mould, bitmap marking, etc.



## **UV / CO2 LASER MARKING MACHINE**



YI-Co2 Laser

### Yugma YI-Co2

#### **Technical Specification**

30W Raycus CO2 laser marking machine (stand Alone) 1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm3.Laser Output: < =30 W Raycus</li>

4. Marking Area: 150\*150 mm, 200\*200 mm, (Depend on

Wattage of machine)

5. Max Marking Speed: 7000mm/s

6. Cooling: Air cooling

7.Laser Repetition Precision: +- 0.0001mm

8. Marking for inner/outer diameter (Rotary chuck optional)



**YI-UV Laser** 

## YI-UV Laser Marking Machine

#### **Technical Specification**

UV laser marking machine (stand Alone)

Wattage: 3W, 5W

1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 355nm
3.Laser Output: < = 3W Raycus</li>
4. Marking Area: 150\*150 mm,
5. Max Marking Speed: 7000mm/s

6. Cooling: Air cooling

7.Laser Repetition Precision: +- 0.0001mm

8. Marking for inner/outer diameter (Rotary chuck optional)



YI-FLM

## **YI-FLM Fly Laser Marking Machine**

#### **Technical Specification**

Fly laser marking machine with 1000 mm column height.

1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm
3.Laser Output: < = 20W Raycus</li>
4. Marking Area: 150\*150 mm,
5. Max Marking Speed: 7000mm/s

6. Cooling: Air cooling

7.Laser Repetition Precision: +- 0.0001mm

8. JCZ Fly function automation card

9. Touchscreen Display 14 inch

Technical Parameter	S	
Model	YI-LF20	Y <b> </b> -LF30
Power output	20W	30W
Standard marking area	100 mm x 100 mm /250mm x 250mm / 300mm x 300mm	'
Marking Speed	_ <9000mm/s	
Frequency of Pluse	20KHZ~100KHZ	
Repeated Accuracy	+0.001mm	
Wave Length	1 <u>0</u> 64+10nm	
Marking Depth	≤0.2mm (Depends on material)	<_0.3mm (Depends on material)
Mini Line Width	0.01mm	
Power Supply	AC220V_+10%50Hz or AC110V+10%60Hz	
Operation Temperature	10-350C	
Laser Generator Life	50000~100000 Hours	
System / compatible Frormats	Windows XP or 7/AI, PLT, DFX, BMP, JPG, JPEG, PNA, TIF etc	



## FIBER LASER MARKING MACHINE



YI- MINI LASER

## **YI- Mini Laser Marking Machine**

#### **Technical Specification**

Mini marking machine with Trolley Based Suitcase. 1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm 3. Laser Output: < = 20W Raycus 4. Marking Area: 100\*100 mm, 5. Max Marking Speed: 4000mm/s

6. Cooling: Air cooling

7. Laser Repetition Precision: +- 0.0001mm

8. Inbuilt Touchscreen Display 10 inch

9. Compact model for moving purpose.



YI- LF20P

YI- Portable Handy

#### YI-LF20P Portable Laser

#### **Technical Specification**

20W Raycus Portable Fiber laser marking machine 1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm 3.Laser Output: < =20 W Raycus

4. Marking Area: 150\*150 mm, 5. Max Marking Speed: 9000mm/s

5. Cooling: Air cooling

6.Laser Repetation Precision: +- 0.0001mm 7. Operating System: WinXP/Win7/Win8/Win10.

### YI- Two in one Laser



YI- Two in one Laser

#### **Technical Specification**

20W Raycus Portable as well as study laser marking machine

1.Makring depth: around 0.05mm, below 0.1 mm

2. Laser Wavelength: 1064nm 3.Laser Output: < =20 W Raycus 4. Marking Area: 150\*150 mm, 5. Max Marking Speed: 7000mm/s

6. Cooling: Air cooling

7.Laser Repetation Precision: +- 0.0001mm

8. 3 meter long cable for portable use with supporting stand. 9. Wheel based trolley for moving machine in work station

#### Marking samples











# **CUSTOMIZED SOLUTIONS**













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